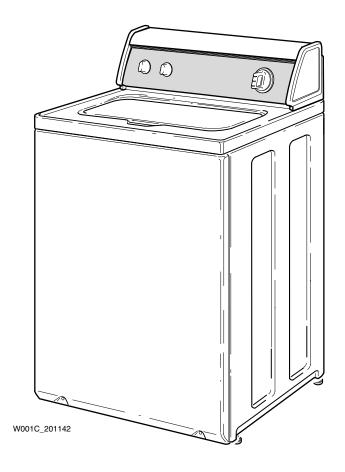
Home Automatic Washers LWS 2

Refer to Page 3 for Model Numbers



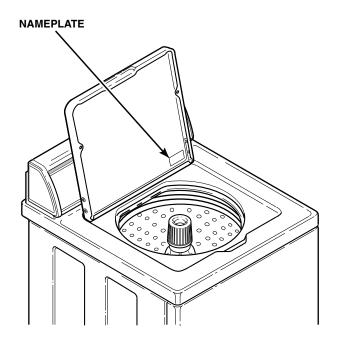


Parts Ordering Information

If literature or replacement parts are required, contact the source from whom the machine was purchased or contact Alliance Laundry Systems at for the name and address of the nearest authorized parts distributor.

Nameplate Location

When calling or writing about your product, be sure to mention model and serial numbers. Model and serial numbers are located on nameplate(s) as shown.



W429S_201142

Model Identification

Information in this manual is applicable to these washer models:

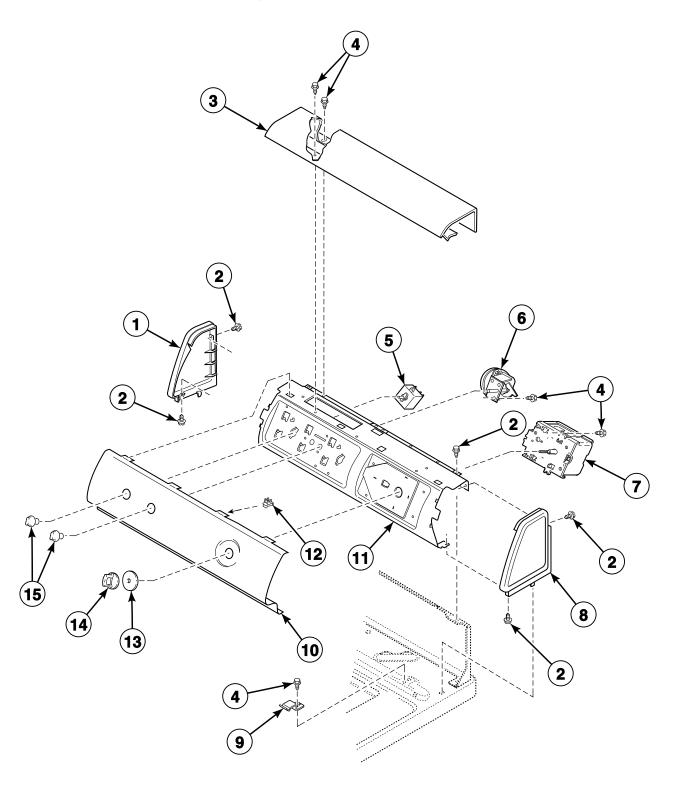
AWN552SN301NW22 AWNA62SN301AW01 AWZ17N*-1102 AWZ44N*-1102 AWZ55N*-1102 AWZ52N*-1102 AWZ53N*-1102 CWN311SP111CW01 CWN412SP111CW01 DWN412SP111CW01 FWN311SP301NW22 LWB19A*-1109 LWB19B*-1109 LWB19B*-1100 LWD52N*-1100 LWD52N*-1100 LWD52N*-1100 LWG74A*-3050 LWH16N*-3322 LWH18A*-3322 LWH18A*-3350 LWK24A*-3050 LWK24A*-3050 LWK24A*-3050 LWK73A*-3050 LWK73A*-3050 LWK74A*-3050 LWK74A*-3050 LWK74A*-3050 LWK74A*-3050 LWK711SP111NW22 LWN311SP111NW22 LWN311SP111TW05 LWN311SP331NW22 LWN311SP331NW22 LWN311SP331NW22 LWN311SP331NW22 LWN311SP541RW01 LWN311WP101NW22 LWN311SP541RW01 LWN311WP101NW22 LWN311SP541RW01 LWN311WP101NW22 LWN311SP541RW01 LWN311WP101NW22 LWN311SP541RW01 LWN311WP101NW22 LWN311WP101NW22	LWS01A*-3088 LWS01A*-3300 LWS01M*-1000 LWS01M*-3088 LWS01M*-3300 LWS01N*-3388 LWS01N*-3300 LWS02N*-1122 LWS11A*-3062 LWS11A*-3062 LWS16A*-1000 LWS16A*-3000 LWS16A*-3300 LWS16A*-3322 LWS16A*K LWS16B*K LWS16M*-3000 LWS16M*-3000 LWS16M*-3000 LWS16M*-3022 LWS16M*-3000 LWS16M*-3322 LWS16M*-3322 LWS16M*-3322 LWS16M*K LWS16M*-3322 LWS16N*-1000 LWS16N*-1000 LWS16N*-3022 LWS16N*-3022 LWS16N*-3022 LWS16N*-3022 LWS16N*-3022 LWS16N*-3022 LWS16N*-3022 LWS16N*-3022 LWS16N*-3022 LWS17A*-3000 LWS17A*-3000 LWS17A*-3000 LWS17A*-3000 LWS17A*-3028 LWS17A*-3028 LWS17A*-3020 LWS17A*-3322 LWS17A*-3300 LWS17A*-3300 LWS17A*-3322 LWS17A*-3300 LWS17A*-3322 LWS17A*-3300 LWS17A*-3300 LWS17A*-3300 LWS17A*-3300 LWS17A*-3300	LWS17M*-3000 LWS17M*-3050 LWS17M*-3300 LWS17M*-3322 LWS17M*B3020 LWS17M*B3069 LWS17M*K LWS17N*-1000 LWS17N*-1127 LWS17N*-3022 LWS17N*-3022 LWS17N*-3028 LWS17N*-3322 LWS17N*-3322 LWS17N*-3423 LWS17N*-5423 LWS17N*B3020 LWS17N*B3020 LWS17N*B3069 LWS17N*K LWS21A*-3062 LWS21N*-3062 LWS21N*-3050 LWS42M*-3050 LWS45M*-1127 LWS45N*-1127 LWS45N*-1127 LWS45N*-1127 LWS45N*-1100 LWT52N*-1100 LWT752N*-1109 LWY17A*-1109 LWY17B*-1109 LWY17B*-1109 LWY45A*-1109 LWY45B*-1109 LWY45B*-1109 LWY45M*-1109	LWZ02N*-1102 LWZ16A*-1000 LWZ16N*-1000 LWZ17A*-3000 LWZ17A*B3020 LWZ17A*B3069 LWZ17M*-3000 LWZ17M*B3069 LWZ17N*-3022 LWZ17N*B3069 LWZ17N*B3069 LWZ20M*-3300 LWZ20M*-3300 LWZ22M*-1102 LWZ42N*-1102 LWZ42N*-1102 LWZ42N*-1102 LWZ52N*-1102 LWZ52N*-1102 LWZ77M*-1102 LWZ77N*-1102
LWN311SP541RW01 LWN311WP101NW22	LWS17A*-3322 LWS17A*B3020		
LWN311WP301NW22 LWN311WP331NW22 LWN311WP541NW23	LWS17A*B3069 LWS17A*K LWS17B*K		
LWN311WP541RW01 LWN312SP301AW01			

^{*} Add Letter To Designate Color. L - Almond Q - Bisque W - White



Graphic Panel, Control Support Panel and Controls (Drawing 1 of 9)

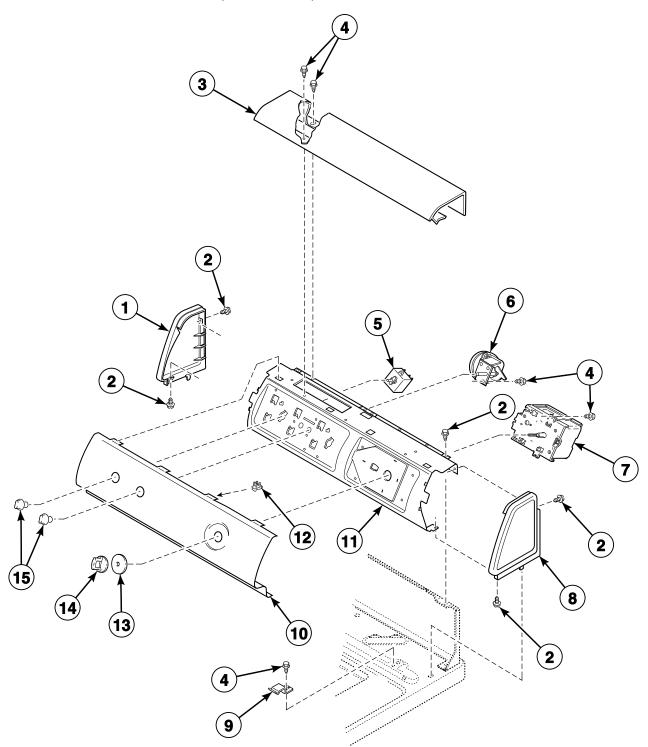
Models LWN311PP111NW22, LWS01A*-1000, LWS01A*-1088, LWS01A*-3088, LWS01A*-3300, LWS01M*-3088, LWS01M*-3300, LWS01N*-3088, LWS01N*-300, LWS02N*-1122, LWZ01M*-1102, LWZ02N*-1102 and YWN311PP111CW01



W320P_201142

Graphic Panel, Control Support Panel and Controls (Drawing 2 of 9)

Models LWN311WP101NW22, LWN311WP111NW22, LWN311WP301NW22, LWN311WP331NW22, LWN311WP541NW23, LWN311WP541RW01, LWS16A*-1000, LWS16A*-3000, LWS16A*-3022, LWS16A*-3300, LWS16A*-3322, LWS16A*K, LWS16B*K, LWS16M*-1000, LWS16M*-3000, LWS16M*-3022, LWS16M*-3300, LWS16M*-3322, LWS16M*K, LWS16N*-1122, LWS16N*-3022, LWS16N*-3322, LWS16N*-5423, LWS16N*K, LWZ16A*-1000, LWZ16M*-1000, LWZ16N*-1000, LWZ22M*-1102 and LWZ22N*-1102

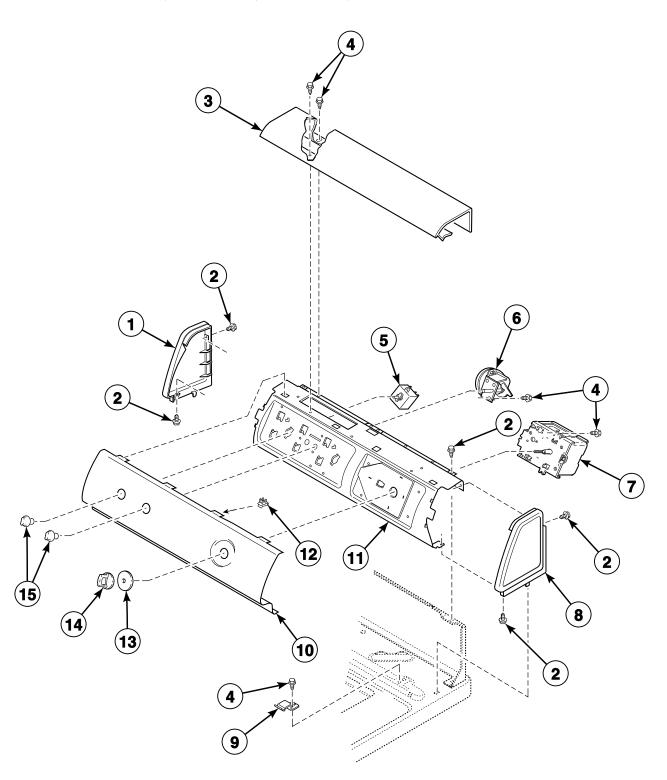




W320P_201142

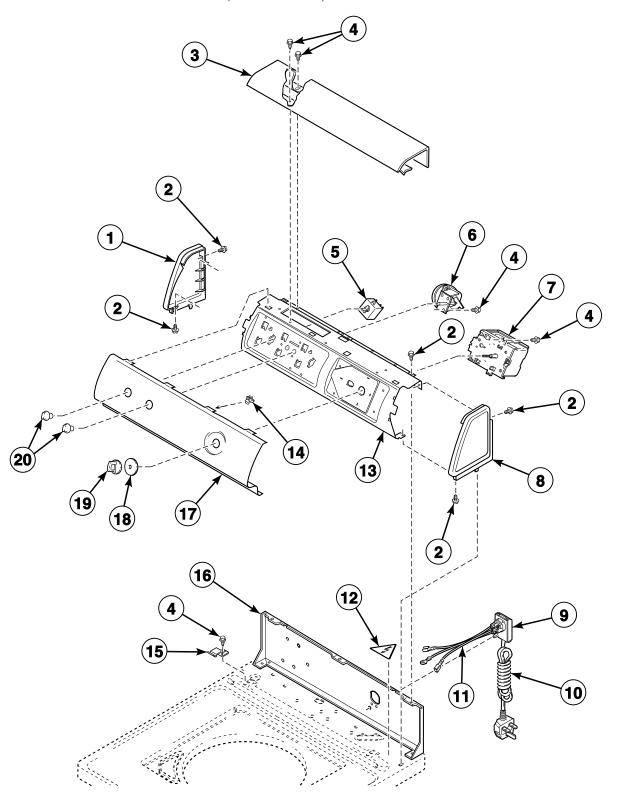
Graphic Panel, Control Support Panel and Controls (Drawing 3 of 9)

Models AWZ44N*-1102, AWZ45N*-1102, CWN412SP111CW01, LWB19A*-1109, LWB19B*-1109, LWB19M*-1109, LWS45M*-1127, LWS45N*-1127, LWS45N*-1130, LWT42N*-1100, LWY17A*-1109, LWY17B*-1109, LWY45A*-1109, LWY45B*-1109, LWZ42M*-1102, LWZ42N*-1102 and ZWN412SP111CW01



W320P_201142

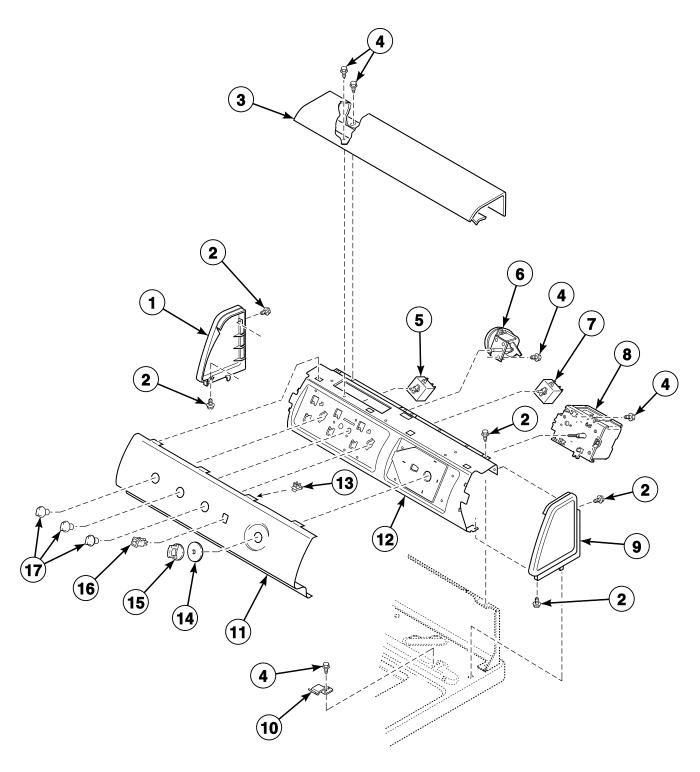
Graphic Panel, Control Support Panel and Controls (Drawing 4 of 9) Models LWS17M*B3020, LWS17N*B3020, LWZ17M*B3020 and LWZ17N*B3020



TLW1469P_201142

Graphic Panel, Control Support Panel and Controls (Drawing 5 of 9)

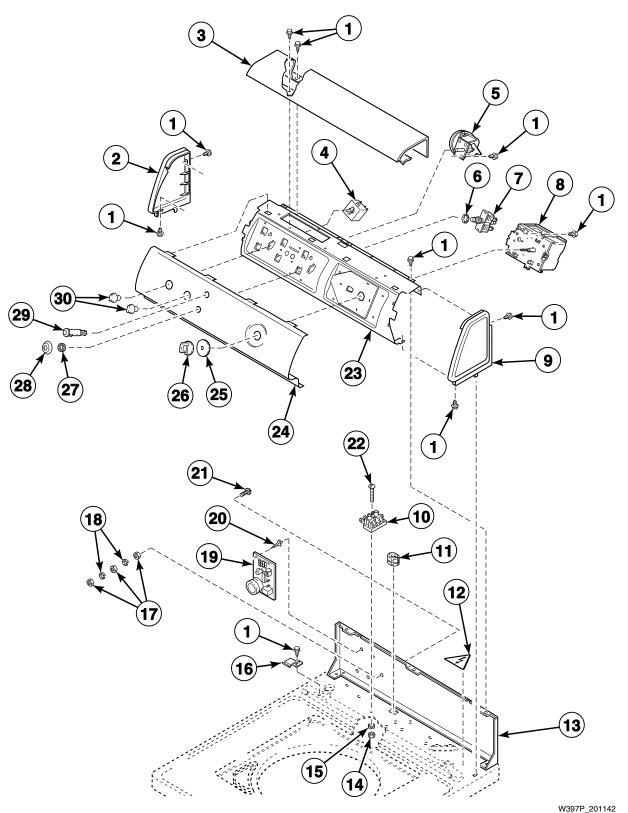
Models AWZ51N*-1102, AWZ52N*-1102, DWN412SP111CW01, LWD51N*-1100, LWD52M*-1100, LWD52N*-1100, LWZ52N*-1102, LWZ77M*-1102, LWZ77N*-1102, LWZ77N*-1102 and ZWN432SP111CW01



W322P_201142

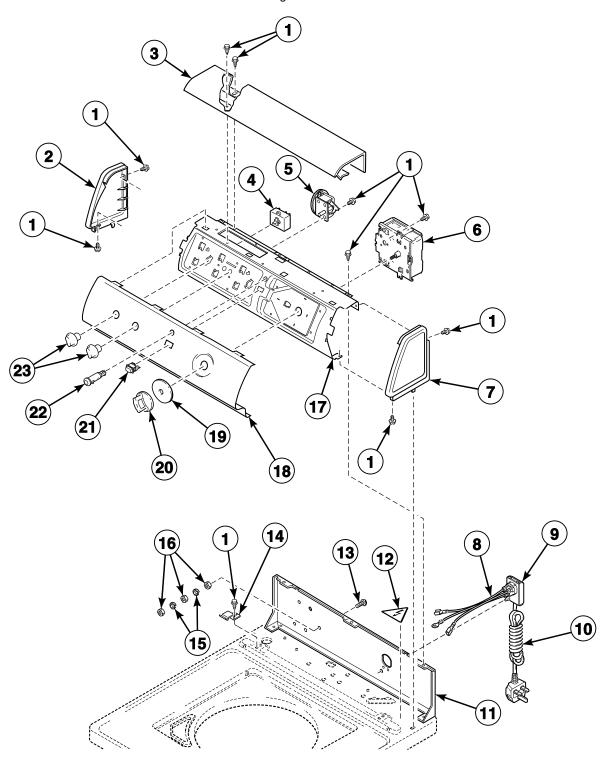
Graphic Panel, Control Support Panel and Controls (Drawing 6 of 9) Models LWS17A*B3069, LWS17M*B3069, LWZ17A*B3069 and LWZ17M*B3069

Models Through Serial No. 00061999



Graphic Panel, Control Support Panel and Controls (Drawing 7 of 9) Models LWS17A*B3069, LWS17M*B3069, LWZ17A*B3069 and LWZ17M*B3069

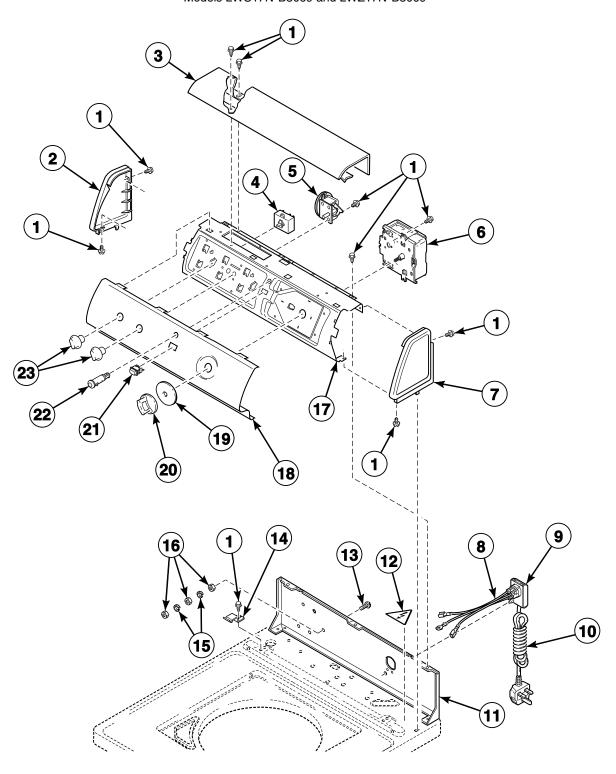
Models Starting Serial No. 00062000



TLW1310P_201142

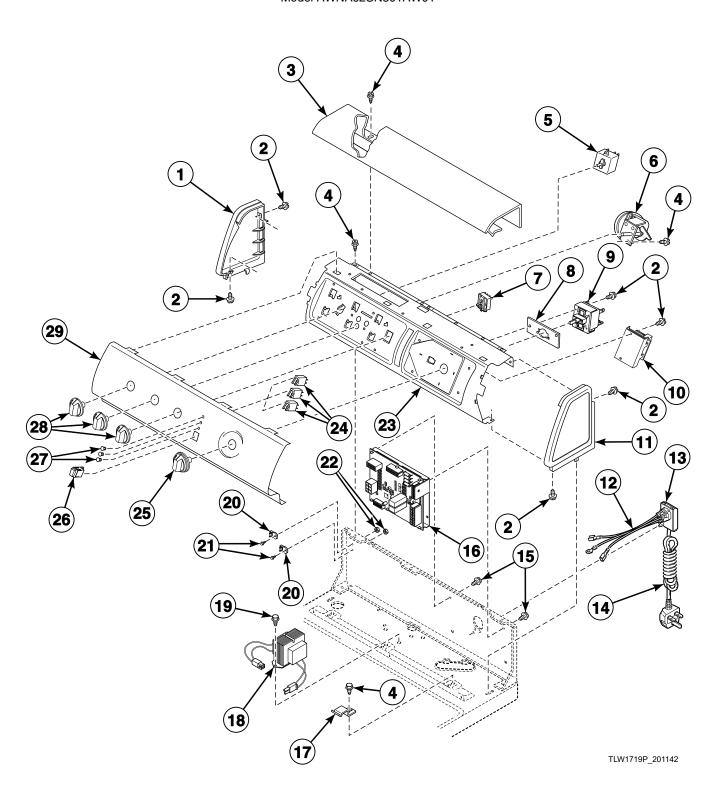


Graphic Panel, Control Support Panel and Controls (Drawing 8 of 9) Models LWS17N*B3069 and LWZ17N*B3069



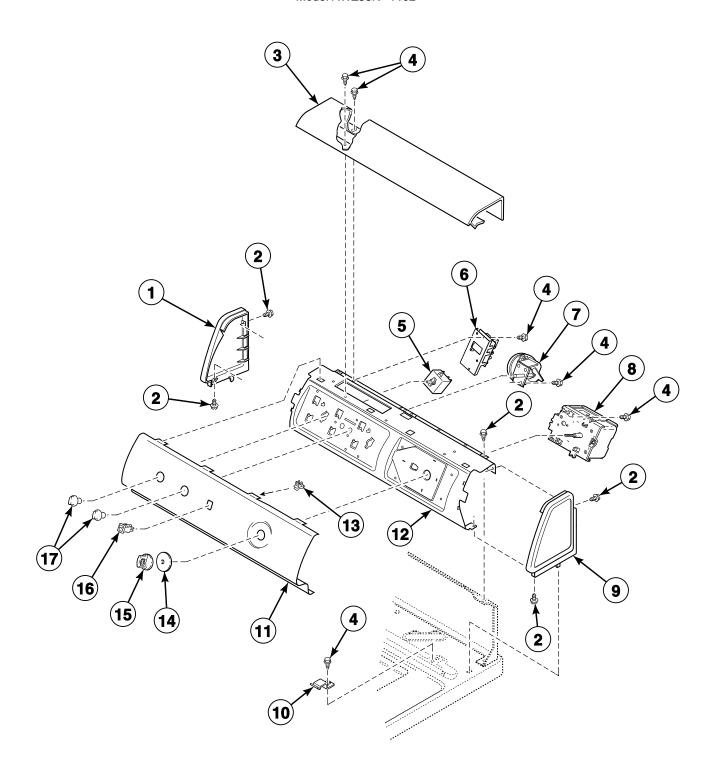
TLW1310P_201142

Graphic Panel, Control Support Panel and Controls (Drawing 9 of 9) Model AWNA62SN301AW01



Graphic Panel, Control Support Panel and Temperature Control

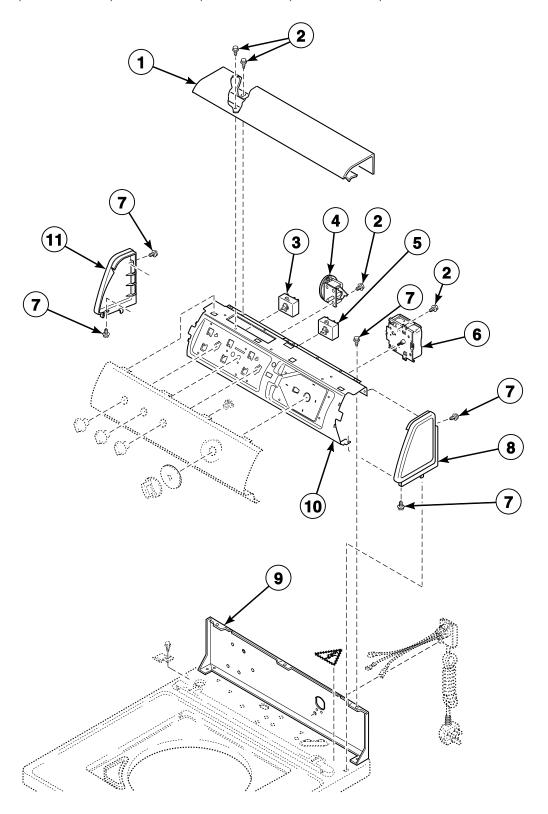
Model AWZ53N*-1102



TLW1511P_201142

Control Support Panel and Controls (Drawing 1 of 2)

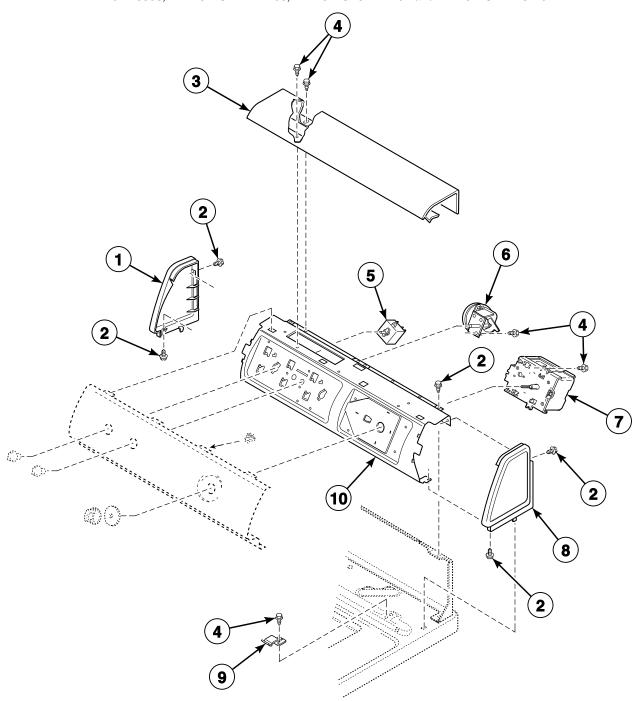
Models AWN552SN301AW01, AWN552SN301NW22, LWG74A*-3050, LWK23A*-3050, LWK24A*-3050, LWK24N*-3050, LWK73A*-3050, LWK74A*-3050, LWK74N*-3050, LWN312SP301AW01, LWS11A*-3062, LWS11N*-3062, LWS17A*-3028, LWS17A*-3050, LWS17M*-3050, LWS17N*-3028, LWS21A*-3062, LWS21N*-3062, LWS42M*-3050 and LWS42N*-3050



TLW1528P_201142

Control Support Panel and Controls (Drawing 2 of 2)

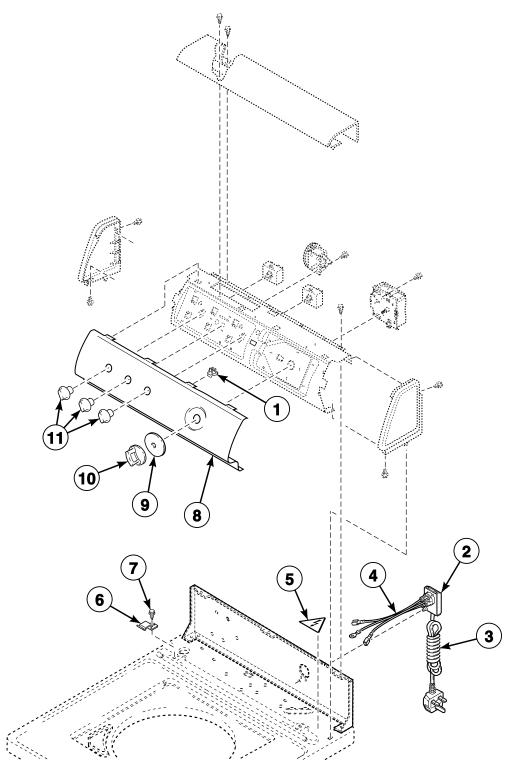
Models AWZ17N*-1102, CWN311SP111CW01, FWN311SP301NW10, FWN311SP301NW22, LWH16N*-3322, LWH18N*-3322, LWN311SP101NW22, LWN311SP111NW22, LWN311SP111TW05, LWN311SP301NW22, LWN311SP331NW22, LWN311SP541NW23, LWN311SP541RW01, LWS17A*-1000, LWS17A*-3000, LWS17A*-3022, LWS17A*-3300, LWS17A*-3322, LWS17A*B3020, LWS17A*K, LWS17B*K, LWS17M*-1000, LWS17M*-1127, LWS17M*-3000, LWS17M*-3300, LWS17M*-3322, LWS17M*K, LWS17N*-1000, LWS17N*-1122, LWS17N*-1127, LWS17N*-3000, LWS17N*-3022, LWS17N*-3300, LWS17N*-3322, LWS17N*-5423, LWS17N*K, LWY17A*-1109, LWY17B*-1109, LWY17M*-1109, LWZ17A*-3000, LWZ17A*B3020, LWZ17N*-3022, LWZ20M*-3300, LWZ20N*-3300, MWN311SP111TW06, YWN321SP541RW01 and ZWN311SP111CW01



TLW1641P 201142

Graphic Panel and Control Knobs (Drawing 1 of 2)

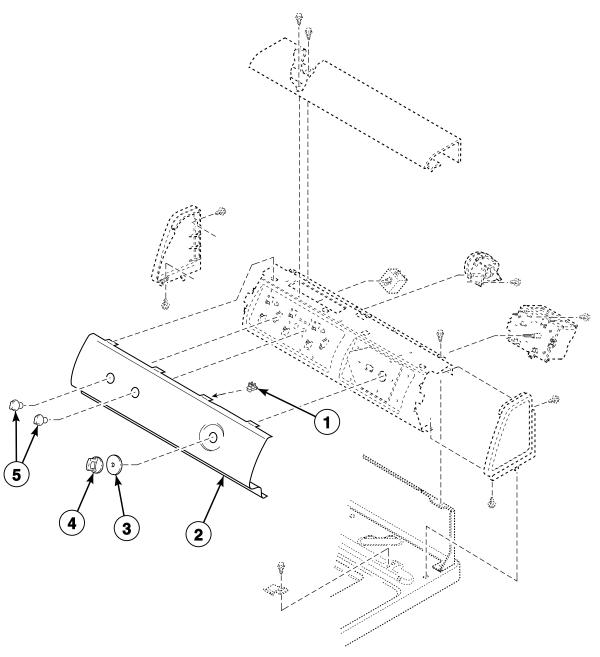
Models AWN552SN301AW01, AWN552SN301NW22, LWG74A*-3050, LWK23A*-3050, LWK24A*-3050, LWK24N*-3050, LWK73A*-3050, LWK74A*-3050, LWK74N*-3050, LWN312SP301AW01, LWS11A*-3062, LWS11N*-3062, LWS17A*-3028, LWS17A*-3050, LWS17M*-3050, LWS17N*-3028, LWS21A*-3062, LWS21N*-3062, LWS42M*-3050 and LWS42N*-3050



TLW1529P_201142

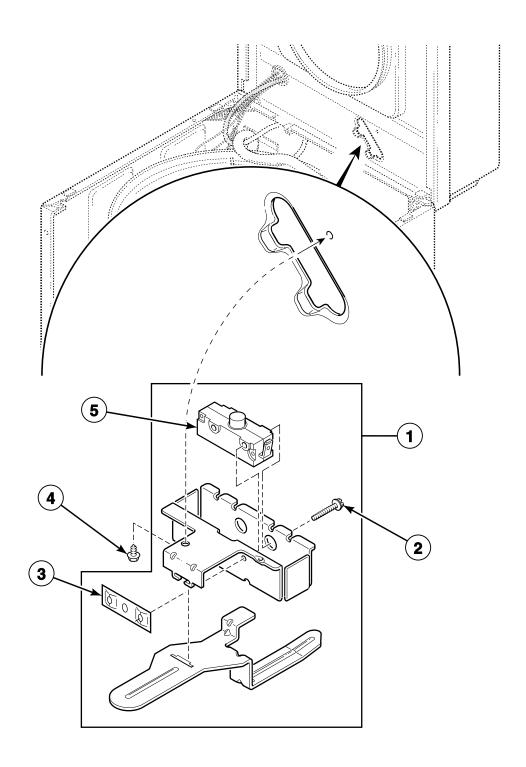
Graphic Panel and Control Knobs (Drawing 2 of 2)

Models AWZ17N*-1102, CWN311SP111CW01, FWN311SP301NW10, FWN311SP301NW22, LWH16N*-3322, LWH18N*-3322, LWN311SP101NW22, LWN311SP111NW22, LWN311SP111TW05, LWN311SP301NW22, LWN311SP331NW22, LWN311SP541NW23, LWN311SP541RW01, LWS17A*-1000, LWS17A*-3000, LWS17A*-3022, LWS17A*-3300, LWS17A*-3322, LWS17A*B3020, LWS17A*K, LWS17B*K, LWS17M*-1000, LWS17M*-1127, LWS17M*-3000, LWS17M*-3300, LWS17M*-3322, LWS17M*K, LWS17N*-1000, LWS17N*-1122, LWS17N*-1127, LWS17N*-3000, LWS17N*-3022, LWS17N*-3300, LWS17N*-3322, LWS17N*-5423, LWS17N*K, LWY17A*-1109, LWY17B*-1109, LWY17M*-1109, LWZ17A*-3000, LWZ17A*B3020, LWZ17N*-3022, LWZ20M*-3300, LWZ20N*-3300, MWN311SP111TW06, YWN321SP541RW01 and ZWN311SP111CW01



TLW1641PA 201142

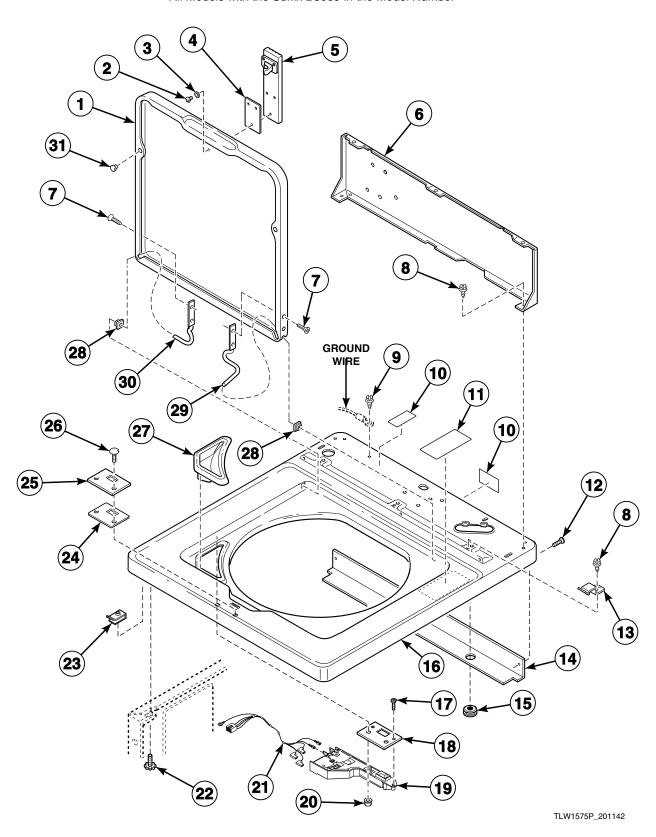
Lid Switch Assembly



TLW1832B_201142

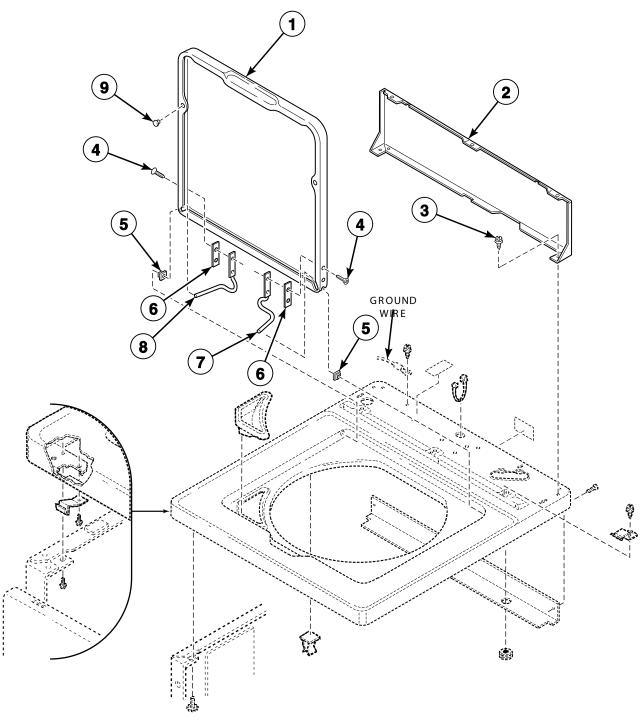
Top, Lid and Lid Lock

All Models with the Suffix B3069 in the Model Number



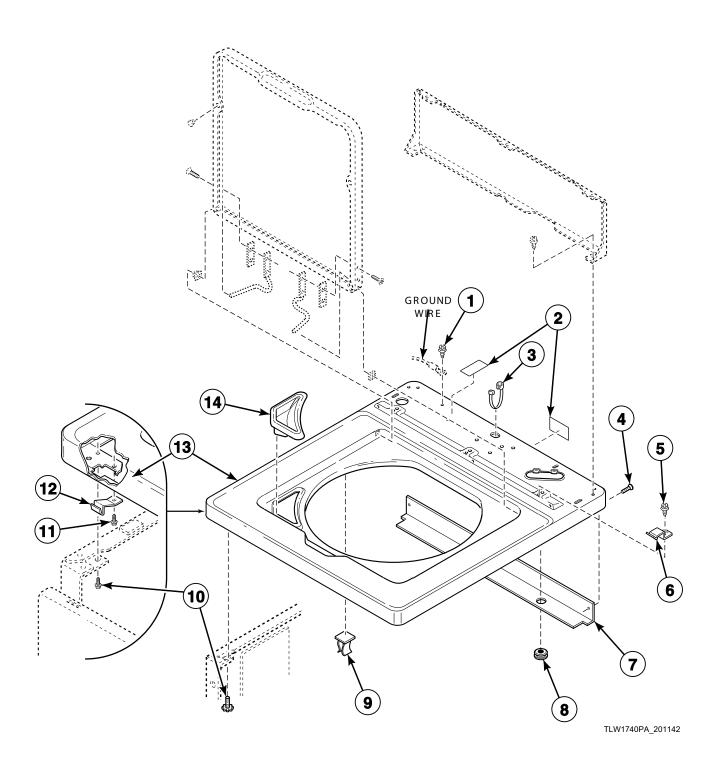
Lid and Hood Back Panel

All Models without the Suffix B3069 in the Model Number

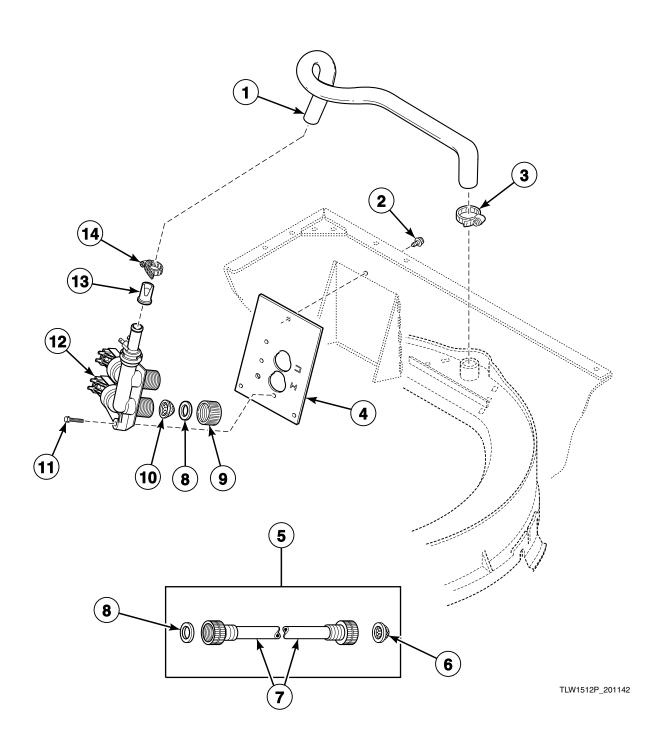


TLW1740P_201142

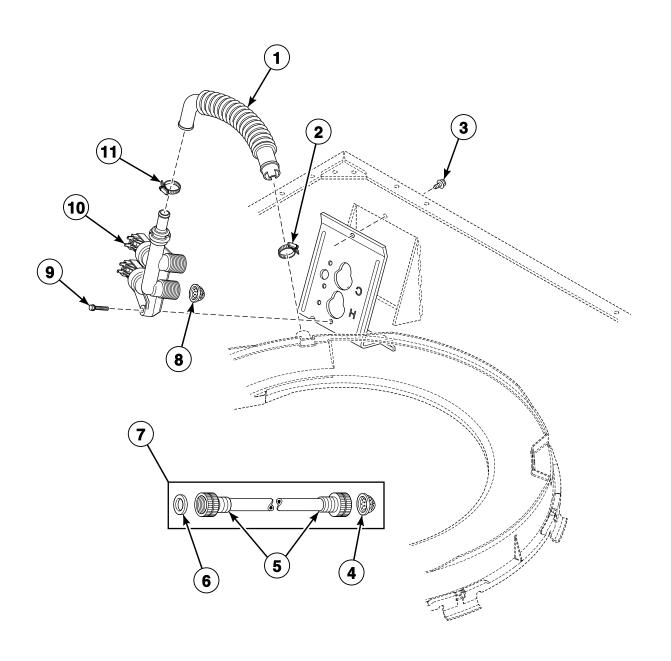
TopAll Models without the Suffix B3069 in the Model Number



Fill Hose, Mixing Valve-to-Tub Cover Hose and Mixing Valve - Model AWZ53N*-1102

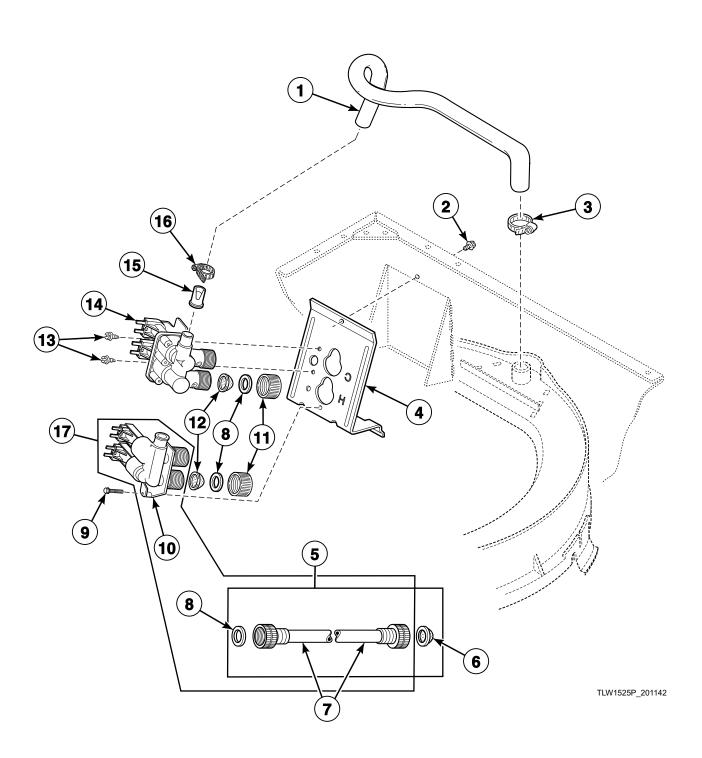


Fill Hose, Mixing Valve-to-Tub Cover Hose and Mixing Valve - Model AWNA62SN301AW01



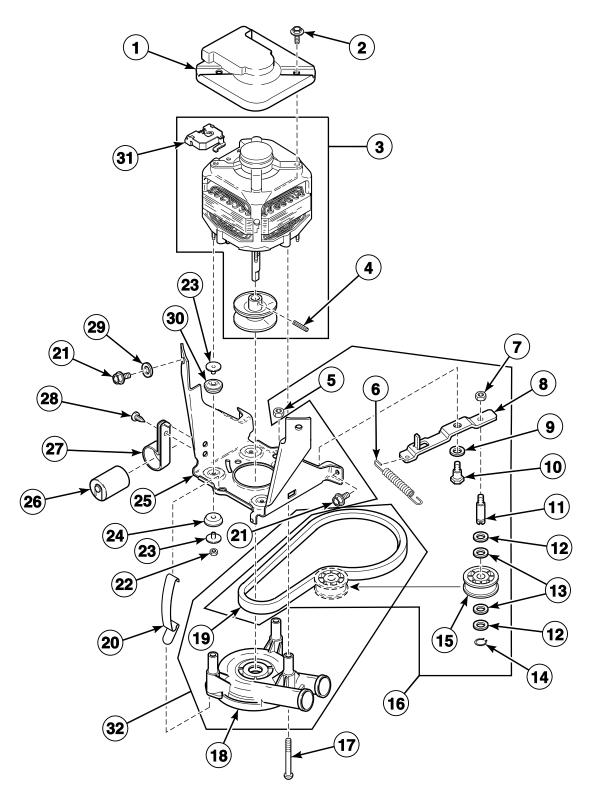
TLW1716P_201142

Fill Hose, Mixing Valve-to-Tub Cover Hose and Mixing Valve - All Models Except AWZ53N*-1102 and AWNA62SN301AW01



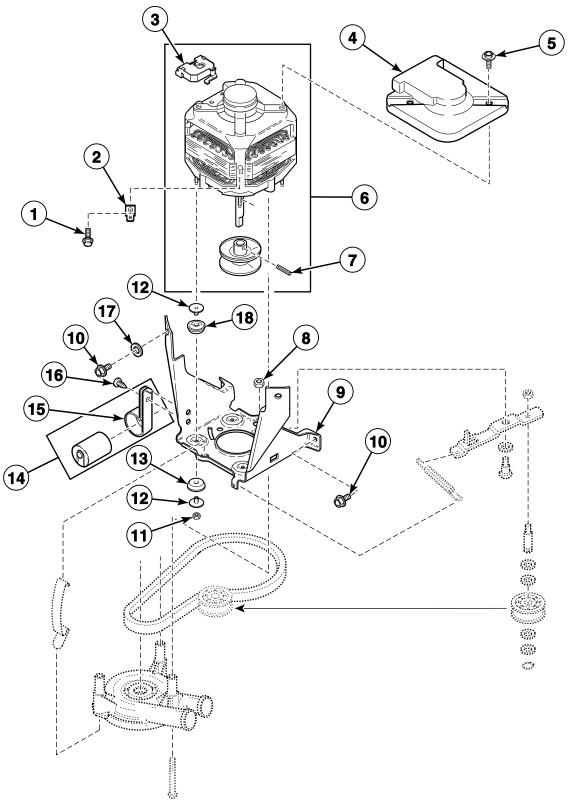
Motor, Mounting Bracket, Belt, Pump and Idler Assembly

Models LWZ77M*-1102 and LWZ77N*-1102



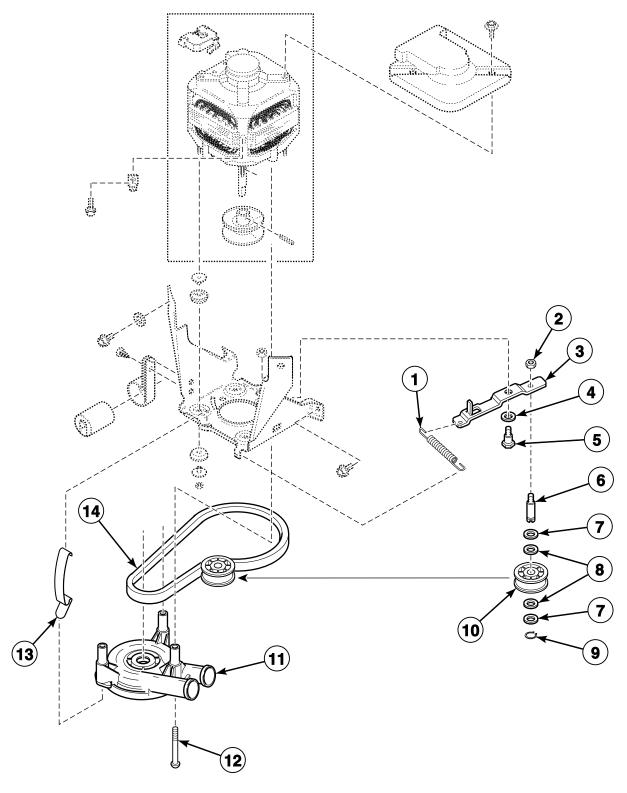
TLW1479P_201142

Motor and Mounting Bracket (Drawing 1 of 3) Models LWS11A*-3062, LWS11N*-3062, LWS21A*-3062 and LWS21N*-3062



TLW1530P_201142

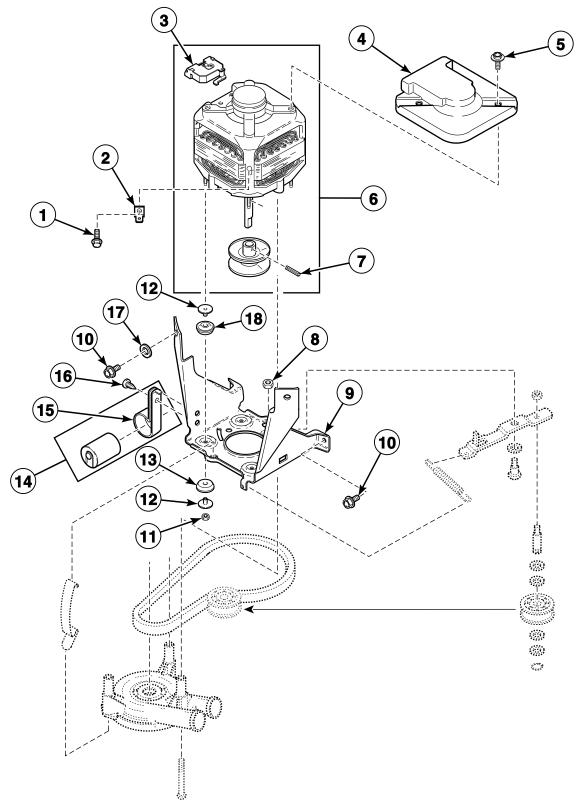
Belt, Pump and Idler Assembly (Drawing 1 of 3) Models LWS11A*-3062, LWS11N*-3062, LWS21A*-3062 and LWS21N*-3062



TLW1531P_201142

Motor and Mounting Bracket (Drawing 2 of 3)

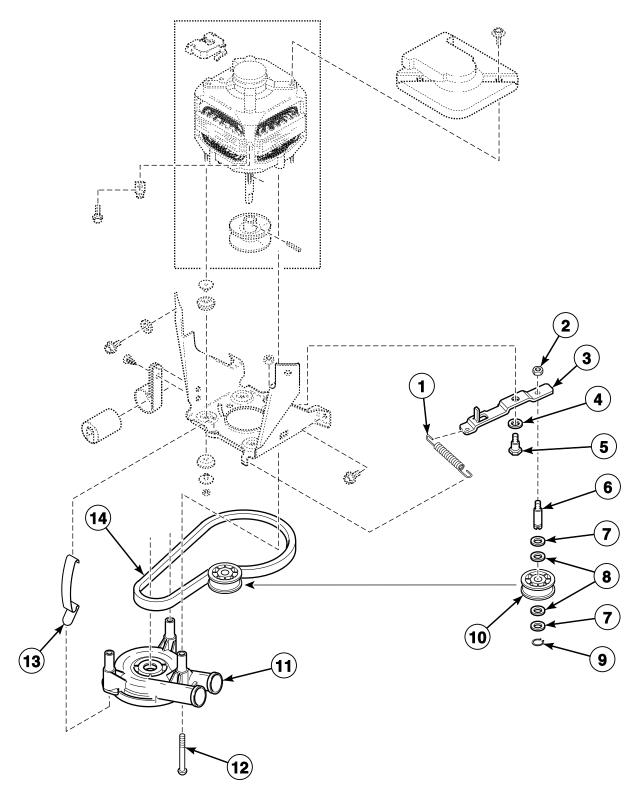
Models AWN552SN301AW01, AWN552SN301NW22, AWNA62SN301AW01, FWN311SP301NW10, FWN311SP301NW22, LWG74A*-3050, LWK23A*-3050, LWK24A*-3050, LWK24N*-3050, LWK73A*-3050, LWK74A*-3050, LWK74N*-3050, LWN311SP301NW22, LWN311WP301NW22, LWN312SP301AW01, LWS16M*-3000, LWS16M*-3022, LWS16N*-3022, LWS17A*-3050, LWS17M*-3050, LWS17M*-3050, LWS17M*-3050, LWS17N*-3050, LWS42N*-3050 and LWZ17N*-3022



TLW1530PA_201142

Belt, Pump and Idler Assembly (Drawing 2 of 3)

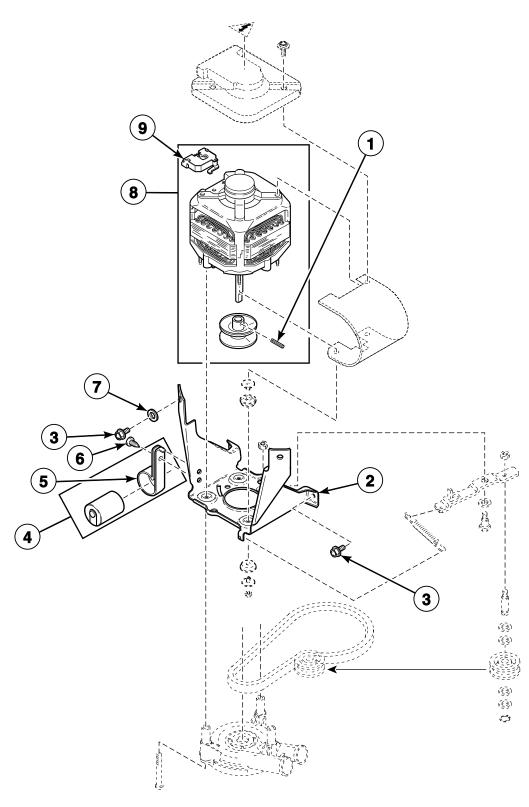
Models AWN552SN301AW01, AWN552SN301NW22, AWNA62SN301AW01, FWN311SP301NW10, FWN311SP301NW22, LWG74A*-3050, LWK23A*-3050, LWK24A*-3050, LWK24N*-3050, LWK73A*-3050, LWK74A*-3050, LWK74N*-3050, LWN311SP301NW22, LWN311WP301NW22, LWN312SP301AW01, LWS16M*-3000, LWS16M*-3022, LWS16N*-3022, LWS17A*-3050, LWS17M*-3050, LWS17M*-3050, LWS17M*-3050, LWS17N*-3050, LWS42N*-3050 and LWZ17N*-3022



TLW1531P_201142

Motor and Mounting Bracket (Drawing 3 of 3)

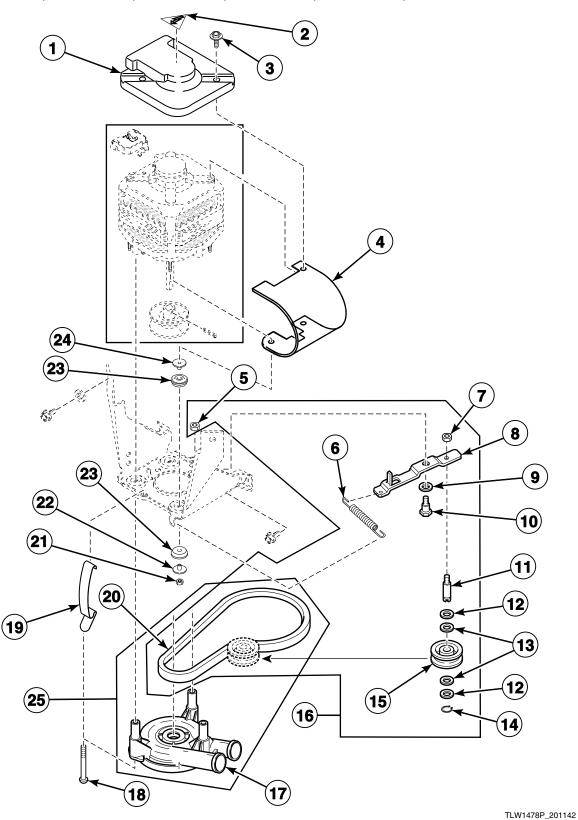
All Models Except AWN552SN301AW01, AWN552SN301NW22, AWNA62SN301AW01, FWN311SP301NW10, FWN311SP301NW22, LWG74A*-3050, LWK23A*-3050, LWK24A*-3050, LWK24N*-3050, LWK73A*-3050, LWK74A*-3050, LWK74N*-3050, LWN311SP301NW22, LWN311WP301NW22, LWN312SP301AW01, LWS11A*-3062, LWS11N*-3062, LWS16M*-3000, LWS16M*-3022, LWS16N*-3022, LWS17A*-3050, LWS17M*-3022, LWS21A*-3062, LWS21N*-3062, LWS42M*-3050, LWS42N*-3050, LWZ17N*-3022, LWZ77M*-1102 and LWZ77N*-1102



TLW1622P_201142

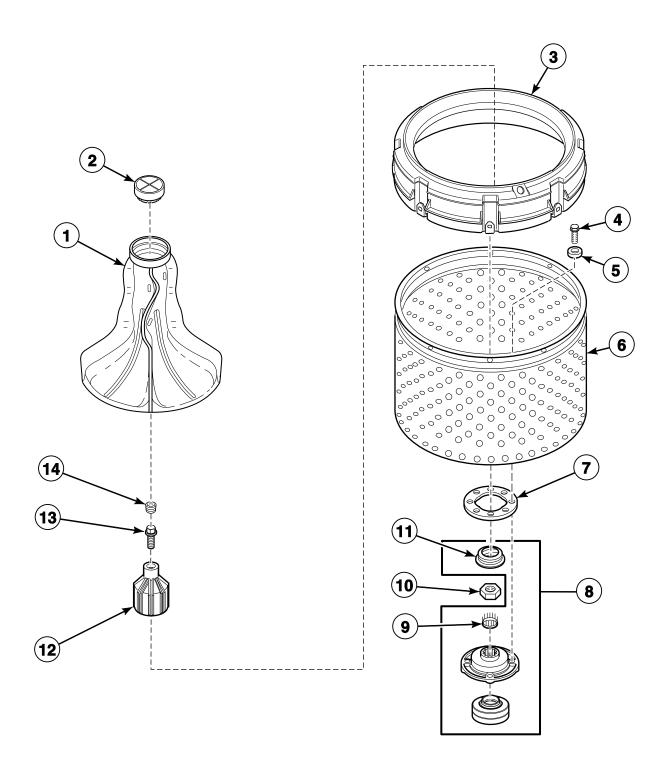
Belt, Pump and Idler Assembly (Drawing 3 of 3)

All Models Except AWN552SN301AW01, AWN552SN301NW22, AWNA62SN301AW01, FWN311SP301NW10, FWN311SP301NW22, LWG74A*-3050, LWK23A*-3050, LWK24A*-3050, LWK24N*-3050, LWK73A*-3050, LWK74A*-3050, LWK74N*-3050, LWN311SP301NW22, LWN311WP301NW22, LWN312SP301AW01, LWS11A*-3062, LWS11N*-3062, LWS16M*-3000, LWS16M*-3022, LWS16N*-3022, LWS17A*-3050, LWS17M*-3022, LWS21A*-3062, LWS21N*-3062, LWS42M*-3050, LWS42N*-3050, LWZ17N*-3022, LWZ77M*-1102 and LWZ77N*-1102



Agitator, Drive Bell, Hub and Lip Seal Kit and Washtub

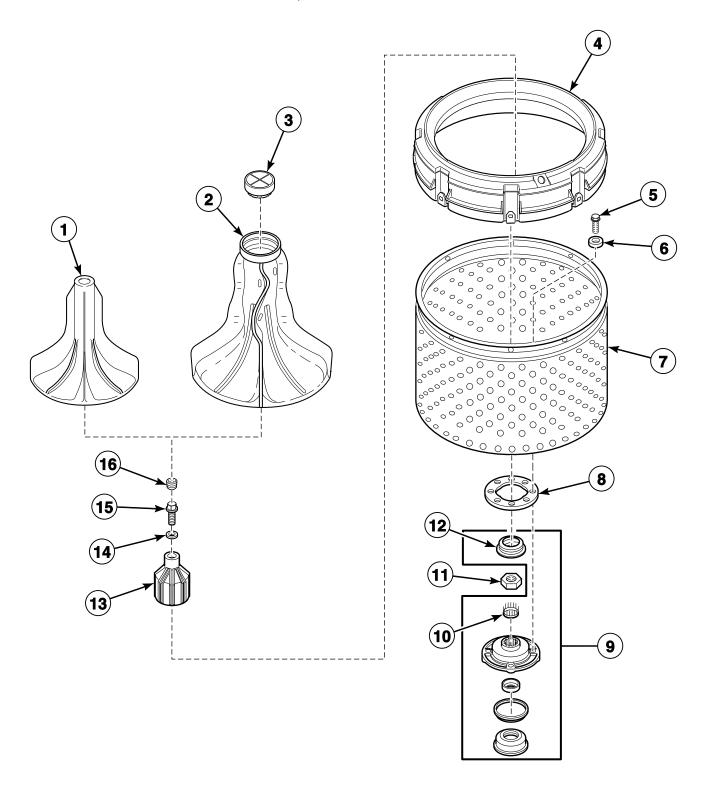
Models LWN311PP111NW22, LWS01N*-3088, LWS01N*-3300, LWS02N*-1122, LWZ01N*-1102, LWZ02N*-1102 and YWN311PP111CW01



TLW1607P_201142

Agitator, Drive Bell, Hub and Seal Kit and Washtub

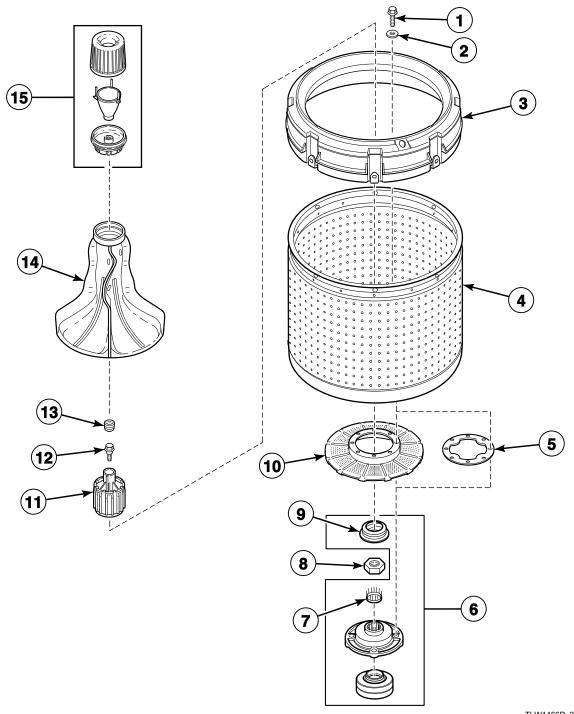
Models LWS01A*-1000, LWS01A*-1088, LWS01A*-3088, LWS01A*-3300, LWS01M*-3088, LWS01M*-3300 and LWZ01M*-1102



TLW999P_201142

Agitator, Fabric Softener Dispenser, Drive Bell, Hub and Lip Seal Kit and Washtub (Drawing 1 of 2)

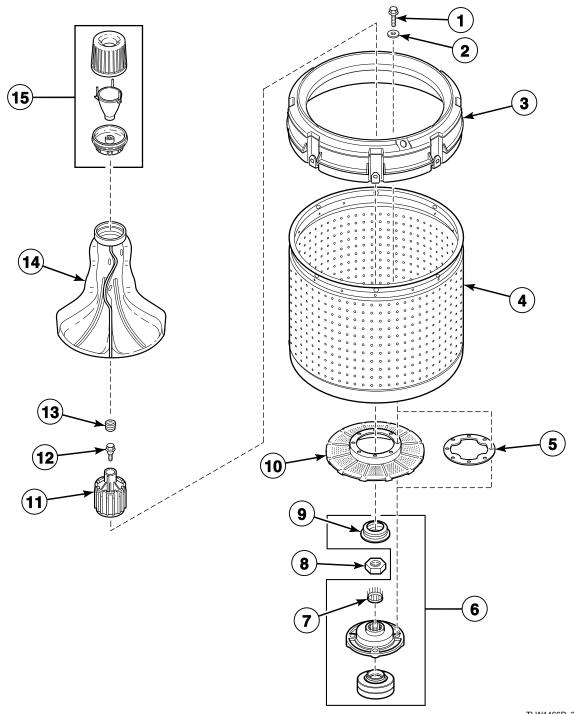
Models AWN552SN301AW01, AWN552SN301NW22, AWNA62SN301AW01, AWZ17N*-1102, AWZ44N*-1102, AWZ45N*-1102, AWZ51N*-1102, AWZ52N*-1102, CWN311SP111CW01, CWN412SP111CW01, DWN412SP111CW01, FWN311SP301NW10, FWN311SP301NW22, LWD51N*-1100, LWD52N*-1100, LWH16N*-3322, LWH18N*-3322, LWK24N*-3050, LWK74N*-3050, LWN311SP101NW22, LWN311SP111NW22, LWN311SP31NW22, LWN311SP341NW23, LWN311SP541RW01, LWN311WP101NW22, LWN311WP111NW22, LWN311WP301NW22, LWN311WP331NW22, LWN311WP301NW23, LWN311WP541RW01 and LWN312SP301AW01



TLW1466P_201142

Agitator, Fabric Softener Dispenser, Drive Bell, Hub and Lip Seal Kit and Washtub (Drawing 2 of 2)

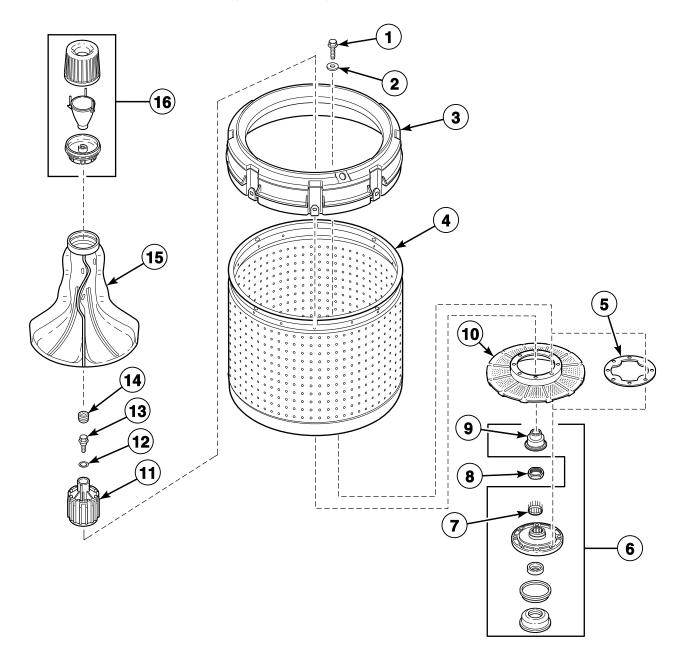
Models LWS11N*-3062, LWS16N*-1000, LWS16N*-1122, LWS16N*-3022, LWS16N*-3322, LWS16N*-5423, LWS16N*K, LWS17N*-1000, LWS17N*-1122, LWS17N*-1127, LWS17N*-3000, LWS17N*-3022, LWS17N*-3028, LWS17N*-3300, LWS17N*-3322, LWS17N*-5423, LWS17N*B3020, LWS17N*B3069, LWS17N*K, LWS21N*-3062, LWS42N*-3050, LWS45N*-1127, LWS45N*-1130, LWS52N*-1127, LWT42N*-1100, LWT52N*-1100, LWZ16N*-1000, LWZ17N*-3022, LWZ17N*B3020, LWZ17N*B3069, LWZ20N*-3300, LWZ22N*-1102, LWZ42N*-1102, LWZ52N*-1102, LWZ77N*-1102, MWN311SP111TW06, YWN321SP541RW01, ZWN311SP111CW01, ZWN412SP111CW01 and ZWN432SP111CW01



TLW1466P_201142

Agitator, Fabric Softener Dispenser, Drive Bell, Hub and Seal Kit and Washtub

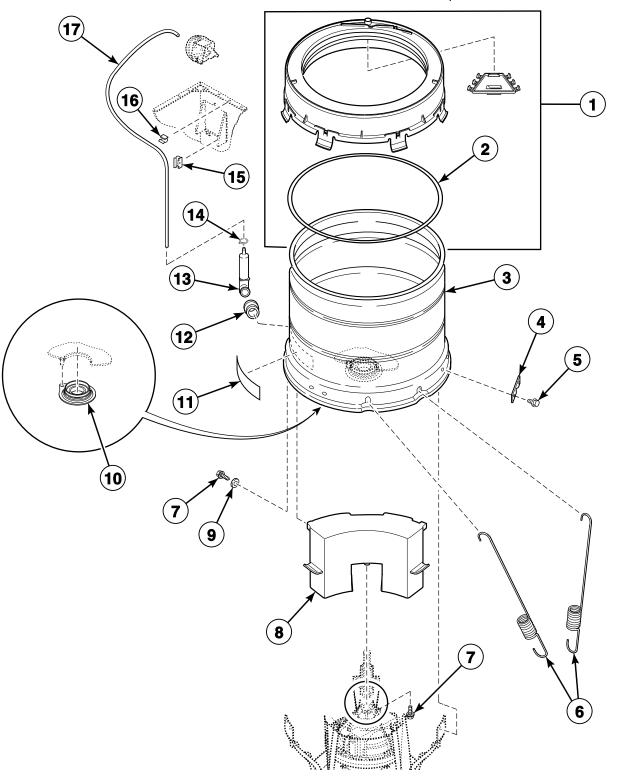
Models AWZ53N*-1102, LWB19A*-1109, LWB19B*-1109, LWB19M*-1109, LWD52M*-1100, LWG74A*-3050, LWH18A*-3322, LWK23A*-3050, LWK24A*-3050, LWK73A*-3050, LWK74A*-3050, LWS01M*-1000, LWS11A*-3062, LWS16A*-1000, LWS16A*-3000, LWS16A*-3022, LWS16A*-3300, LWS16A*-3322, LWS16A*K, LWS16B*K, LWS16M*-1000, LWS16M*-3000, LWS16M*-3022, LWS16M*-3300, LWS16M*-3322, LWS16M*K, LWS17A*-1000, LWS17A*-3000, LWS17A*-3022, LWS17A*-3028, LWS17A*-3050, LWS17A*-3300, LWS17A*-3322, LWS17A*B3020, LWS17A*B3069, LWS17A*K, LWS17B*K, LWS17M*-1000, LWS17M*-1127, LWS17M*-3000, LWS17M*-3022, LWS17M*-3050, LWS17M*-3300, LWS17M*-3322, LWS17M*B3020, LWS17M*B3069, LWS17M*K, LWS21A*-3062, LWS42M*-3050, LWS45M*-1127, LWY17A*-1109, LWY17B*-1109, LWY17B*-1109, LWY17A*-1109, LWY45B*-1109, LWY45B*-1109, LWZ16A*-1000, LWZ16M*-1000, LWZ17A*B3020, LWZ17A*B3020, LWZ17A*B3069, LWZ17M*-3000, LWZ17M*B3020, LWZ17M*B3069, LWZ20M*-3300, LWZ22M*-1102, LWZ22M*-1102, LWZ42M*-1102, LWZ52M*-1102 and LWZ77M*-1102



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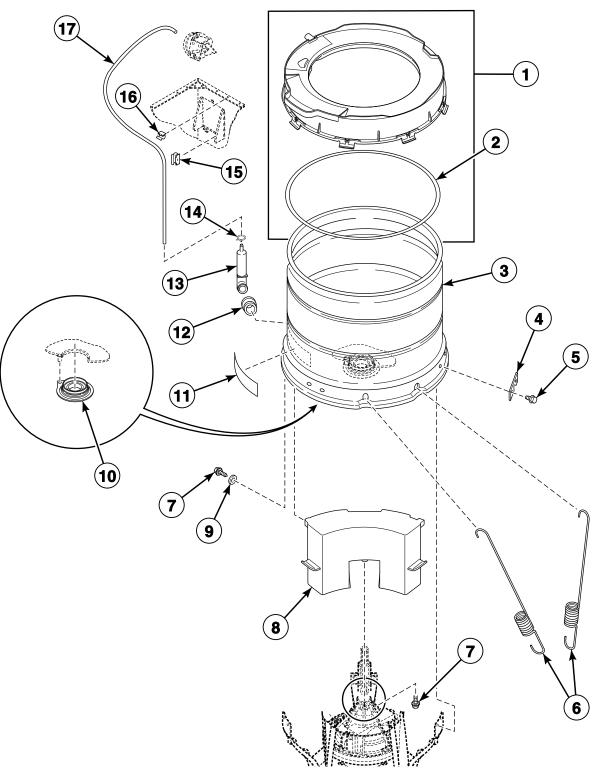
Outer Tub, Cover, Bearing and Seal Housing, Pressure Hose and Counterweight (Drawing 1 of 2)

Models with the Letter "N" in the 3rd or 6th Character of the Model Number except AWNA62SN301AW01



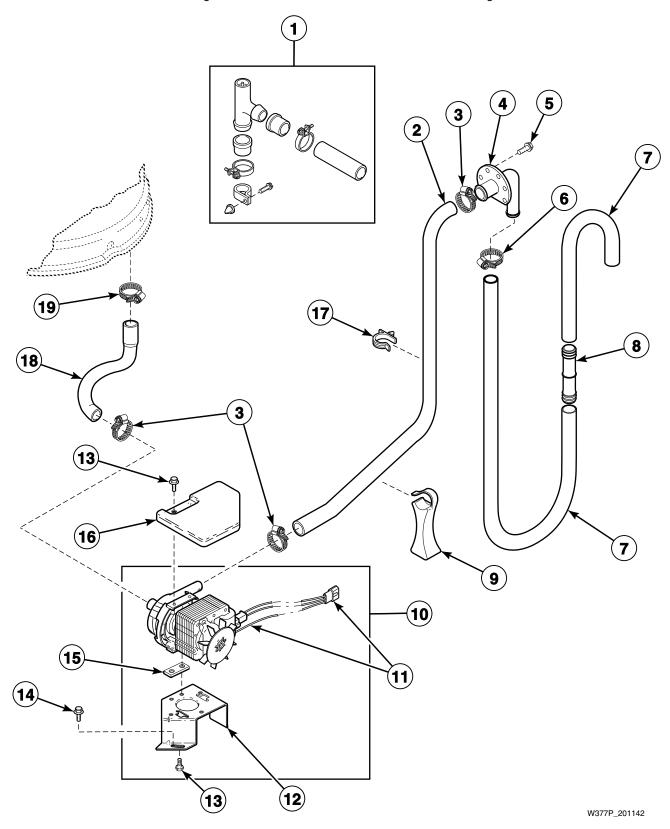
TLW1464P_201142

Outer Tub, Cover, Bearing and Seal Housing, Pressure Hose and Counterweight (Drawing 2 of 2) Model AWNA62SN301AW01



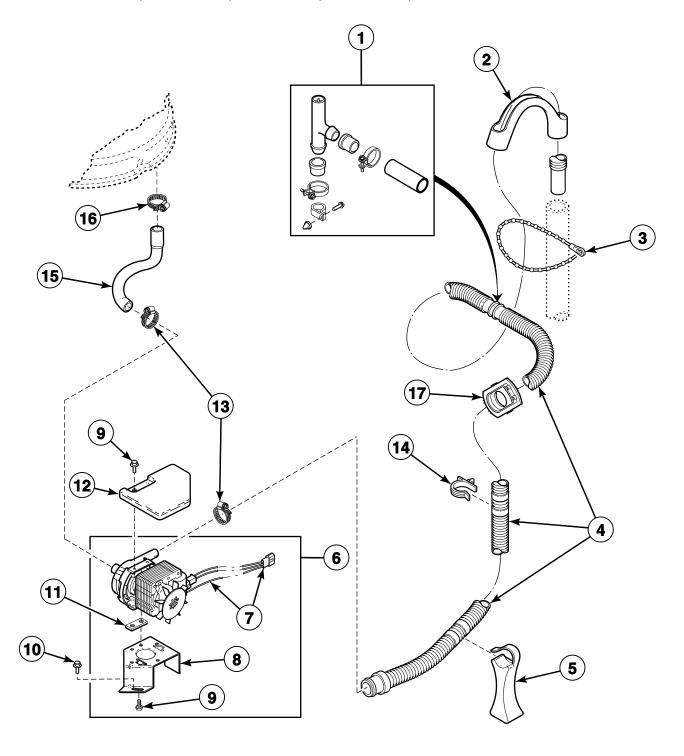
TLW1717P_201142

Electric Drain Pump with Rubber Drain Hose and Siphon Break Kit Models LWS11A*-3062 Through Serial No. 0007000815 and LWS21A*-3062 Through Serial No. 0004002933



Electric Drain Pump with Plastic Drain Hose and Siphon Break Kit

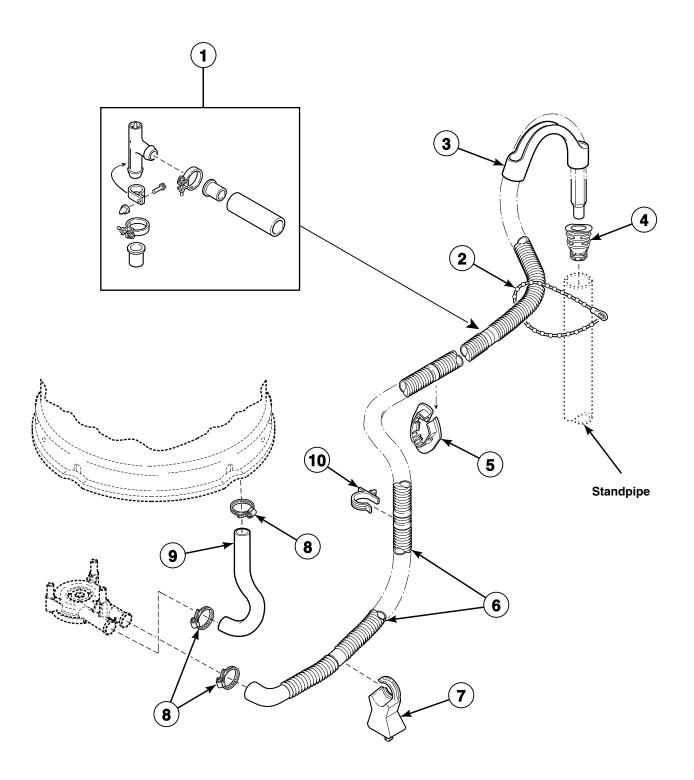
Models AWN552SN301AW01, AWN552SN301NW22, AWNA62SN301AW01, LWG74A*-3050, LWK23A*-3050, LWK24A*-3050, LWK24N*-3050, LWK73A*-3050, LWK74A*-3050 and LWK74N*-3050



W378P_201142

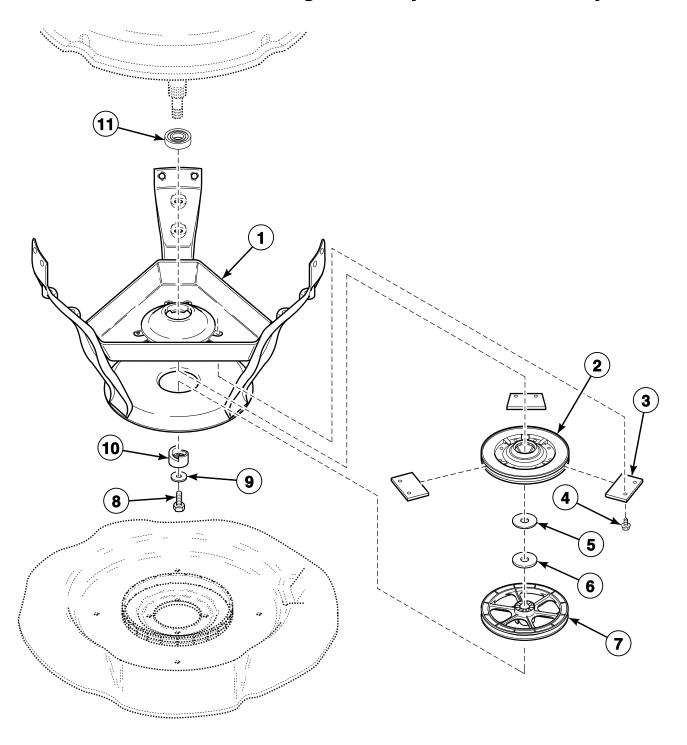
Plastic Drain Hose and Siphon Break Kit

Models LWS11A*-3062 Starting Serial No. 0007000816 and LWS21A*-3062 Starting Serial No. 0004002934 and All Other Models Except AWN552SN301AW01, AWN552SN301NW22, AWNA62SN301AW01, LWG74A*-3050, LWK23A*-3050, LWK24A*-3050, LWK24N*-3050, LWK73A*-3050, LWK74A*-3050 and LWK74N*-3050



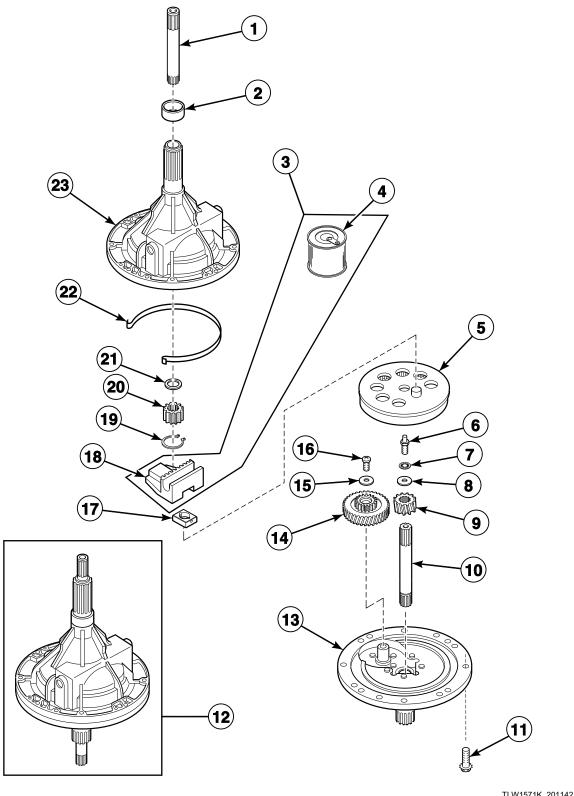
W329P_201142

Weldment and Bearing Assembly, Brake and Pulley



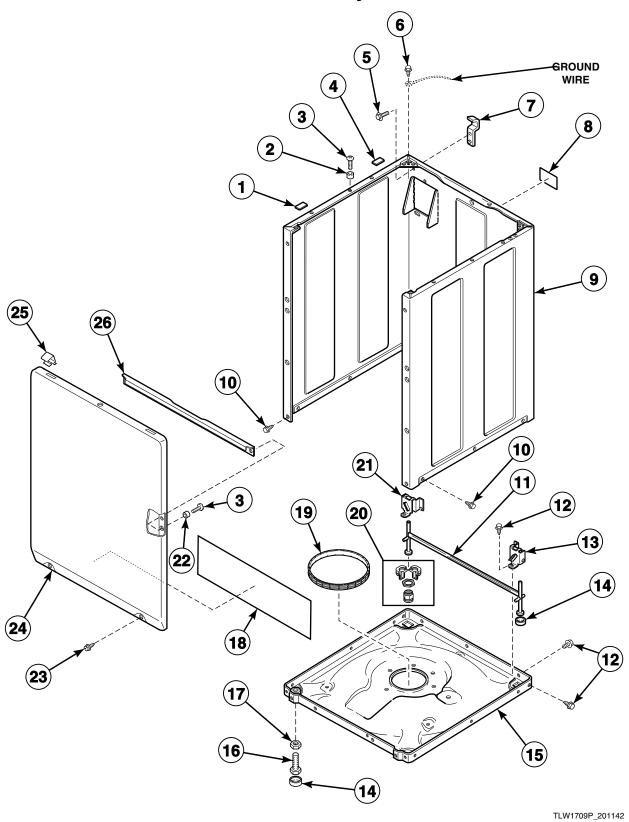
W333P_201142

Transmission Assembly

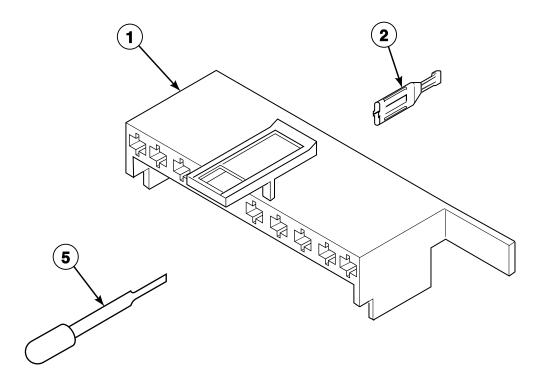


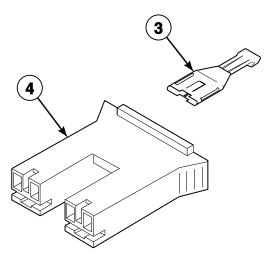
TLW1571K_201142

Front Panel, Base Assembly and Cabinet Kit



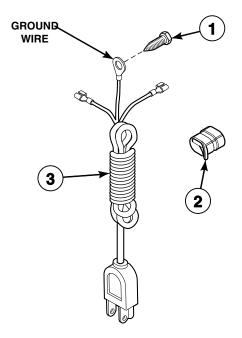
Mixing Valve and Motor Connection Blocks, Terminals and Extractor Tool





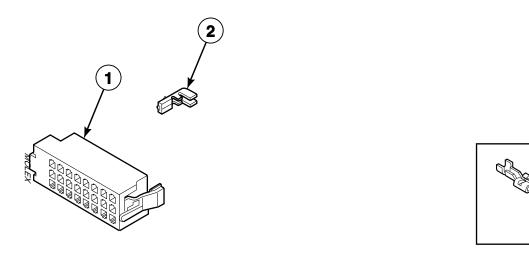
W134PZ3A_201142

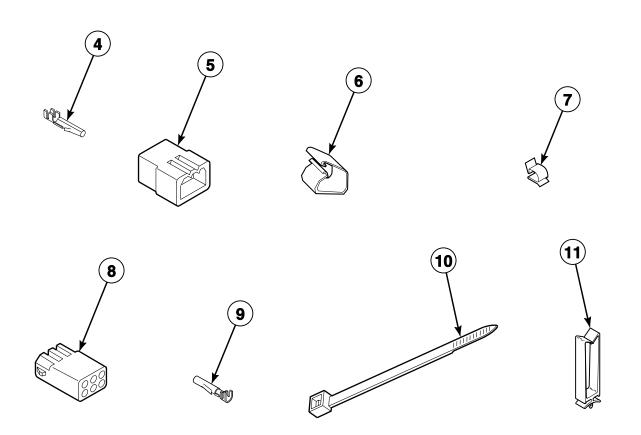
Power Cord



TLW1526P_201142

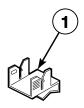
Terminals and Clips





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Terminals



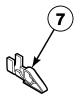








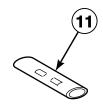


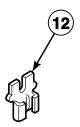






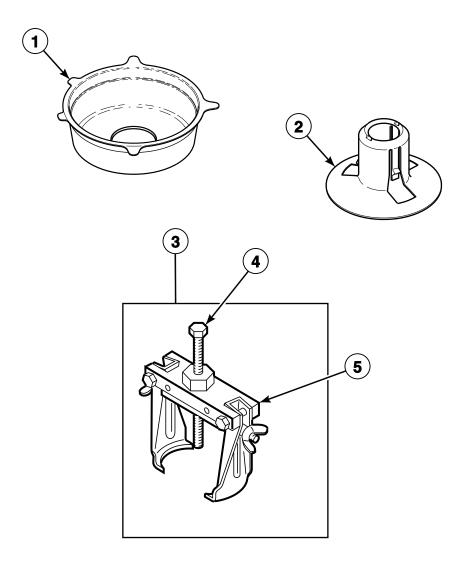






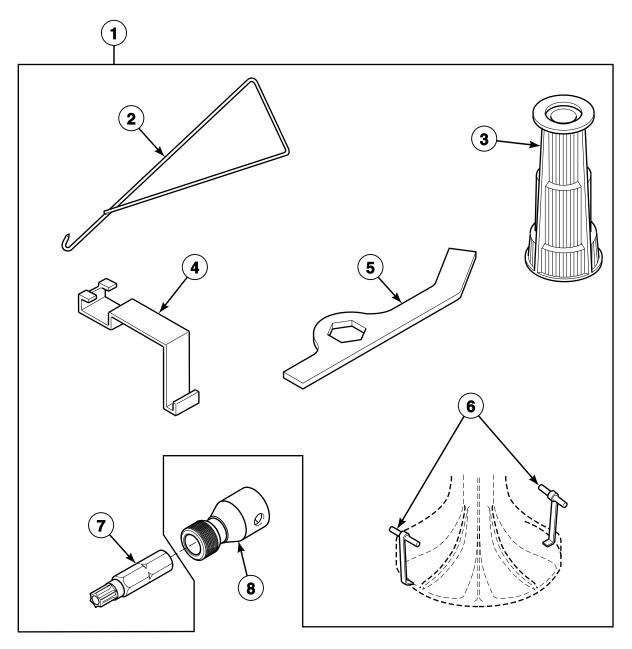
W248PZ3A_201142

Shipping Materials and Special Tools



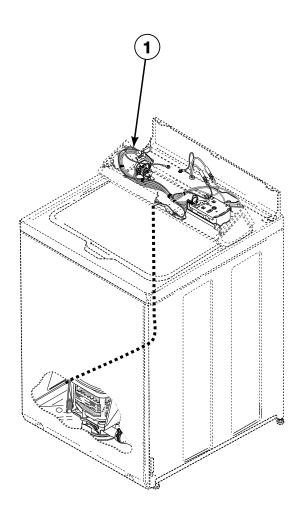
TLW1678P_201142

Special Tools



TLW1649P_201142

Wire Harnesses and Wires (Drawing 1 of 3)



TLW1533P_201142